Amendment to the Specification:

Amend paragraphs 34, 35, 42 and 47 as follows.

[0034] Figure 23 shows an enlarged view of a portion of the frame and contact members denoted in Figure 22; ~~and~~

[0035] Figure 24 shows an enlarged view of the central portion of the substrate denoted in Figure 22~~.~~**; and**

Renumber all present paragraphs 36 to 52, to paragraph numbers 37 to 53, respectively.

[~~0042~~ 0043] As shown in Figure 7, substrate 6 further includes a plurality of apertures 90, whereby the apertures are defined in an array of quadrants, whereby at the intersection of the quadrants, each of the contacts generally faces the center of the substrate. As shown in Figure 7, each aperture 90 includes end edges 92, side edges 94 and angled side edges 96. These apertures are substantially similar to those described in Applicants co-pending, concurrently filed patent application serial number _____~~, Attorneys Docket 17992~~ **10/788,880**. With respect still to Figure 7, apertures 98 are provided, which are in alignment with cylindrical pins 24, but are larger in diameter than the pins 24. Substrate 6 further includes a side edge 100 at diametrical corners of the substrate 6, as will be described further herein.

[~~0047~~ 0048] Insert 112, shown in Figure 11, is now overmolded about the central portion 114 of the contact, whereby elongate aperture 115 is used as a sprue for the molten plastic to ensure a complete molded insert. The aperture 115 also provides for a retention mechanism for the insert longitudinally along the length of the terminal, after the insert 112 has solidified. The contact assemblies 108 are now inserted in their respective passageways 90, and it should be appreciated that slot 144, as shown in Figures 12 and 13, will conform in an overlapping manner with a respective aperture 90 and receive an edge of the aperture 90 therein. The inserts are now swaged in a manner whereby the plastic insert is deformed to a position shown in Figure 15. The insert 112 laterally shifts to position the edge of the aperture 90 within the slot 144, and with surfaces 142 and swaged projection 180 gripping the opposite edge of the substrate 6. The overmolded insert 112 and the method of swaging is more fully disclosed in Applicants co-

pending, concurrently filed patent application serial number _____, ~~Attorneys Docket 17992~~ 10/788,880.

[~~0049~~ 0050] At this stage, all contact assemblies are inserted in, and the locating pins 150 are fixedly secured to, substrate 6. The frame housing members 4A and 4B may now be positioned with respective apertures 20A, 20B over the locating pins 150, which positions the frame support members 28A, 30A; 28B, 30B (Figures 4 and 5) intermediate the quadrants of contact assemblies, as best shown in Figures 21 and 22. The two frame housing members 4A and 4B are press-fit together, due to the interference fit between cylindrical pins 24 (Figure 4) and their respective receiving apertures 32 (Figure 8) to provide an interference fit between them, as best shown in the exploded view of Figure 23. As shown in Figure 25, the apertures 20A, 20B are larger than the diameter of the pins 150, which allows some float of the frame housing members relative to the locating pins 150.

Add new paragraph 36 as follows.

[0036] Figure 25 shows an enlarged view of the portion of the pin and frame denoted in Figure 22.